

EXPERT-TÜNKERS

Tool-Changing-System

Tooling Changing System

Flexible, cycle-time-independent side panel tool changer based on **EXPERT-TÜNKERS** rotary tables

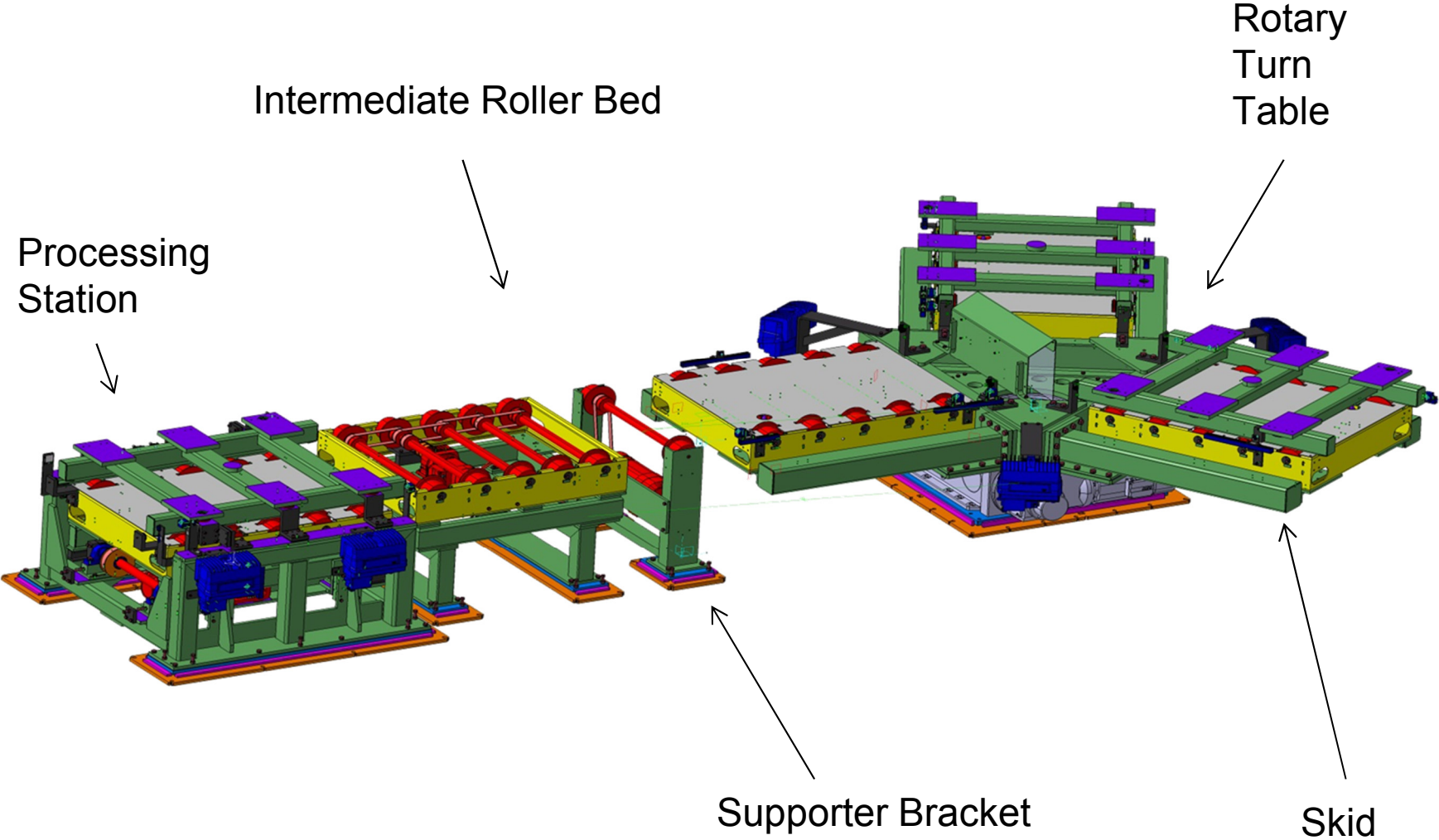
The system developed for BBA/BMW Shenyang/China consists of one **EXPERT-TÜNKERS** EDH1370/flex and a processing station with a vertical stroke of 100 mm. The rotary table has buffer for three skids. Across a supporter bracket and an intermediate roller bed reached the skid the processing station.

Technical data (EDH 1370/flex):

Customer load	2,000 kg / Skid
Indexing angle	120° t = 15 sec.
Motor output	6.0 Nm
Required converter capacity	3 kW

Technical data (Processing Station):

Customer load	2,000 kg / Skid
Vertical Stroke	100 mm t = 3.0 sec
Motor output	1.5 kW
Required converter capacity	3.0 kW



Heavy-duty rotary lift tables

Features:

- Load per SKID 2,000 kg
- Total mass moment of inertia 25,000 kgm²
- Indexing angle 120° in 15.0 sec.
- Vertical lift 100mm in 3.0 sec.
- Required drive power for rotating 6.0 Nm
- Required drive power for lifting 1.5 kW

Thank you for your attention.

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